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	20190508	DRAFT		IS AUTHORIZED FOR		SCALE: X:XX		TOLERANCE UNLESS NOTED						
						RESPONDING TO A REQUEST FOR QUOTATION OR FOR THE	THIRD ANGLE		LINEAR ±	0.15	DESIGNER	DH		
						PERFORMANCE OF WORK FOR IBM. ALL QUESTIONS MUST BE	PROJECTION		ANGLES ±	<b>1.0</b> °	APPROVED			
					REFERRED TO THE IBM PURCHASING DEPARTMENT.		metric	RADII UNLESS NOTED	0.5	CLASS				
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NOTES:

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- servers and storage products.
- Material Thickness to be 0.3 mm +/- 10%
- 3
  - 13.3 +0.2/+0.1 mm X 5.0 -0.1/-0.2 mm.
- 1.0 mm length X 0.1 deep. No burr allowed.
- 20 degrees. No burr allowed.
- 7 Punch direction.
- and 0.1 mm wide.
- 6.3 +0.2/-0.2 mm X 8.4 +0.2/-0.2 mm.
- surface planes of part in indicated regions.
- specified in UL 1439.

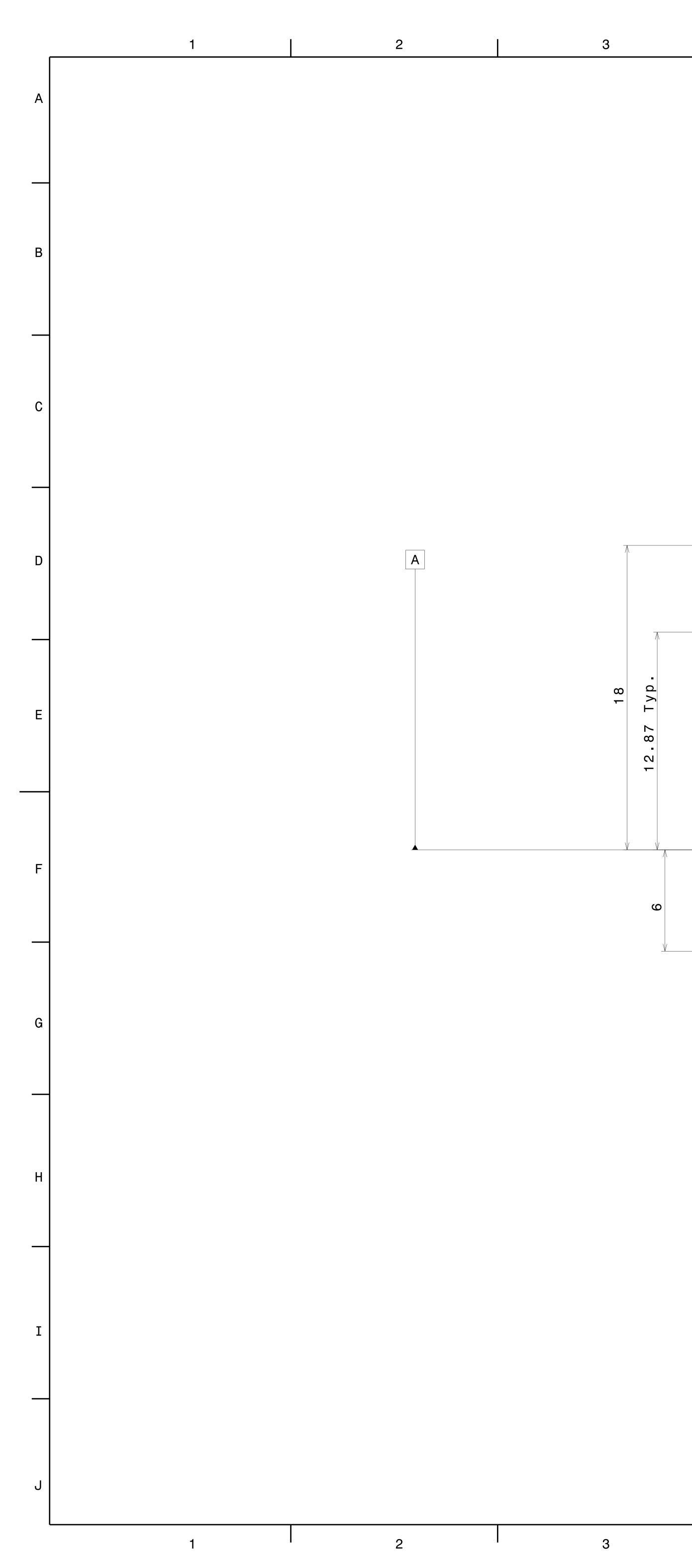
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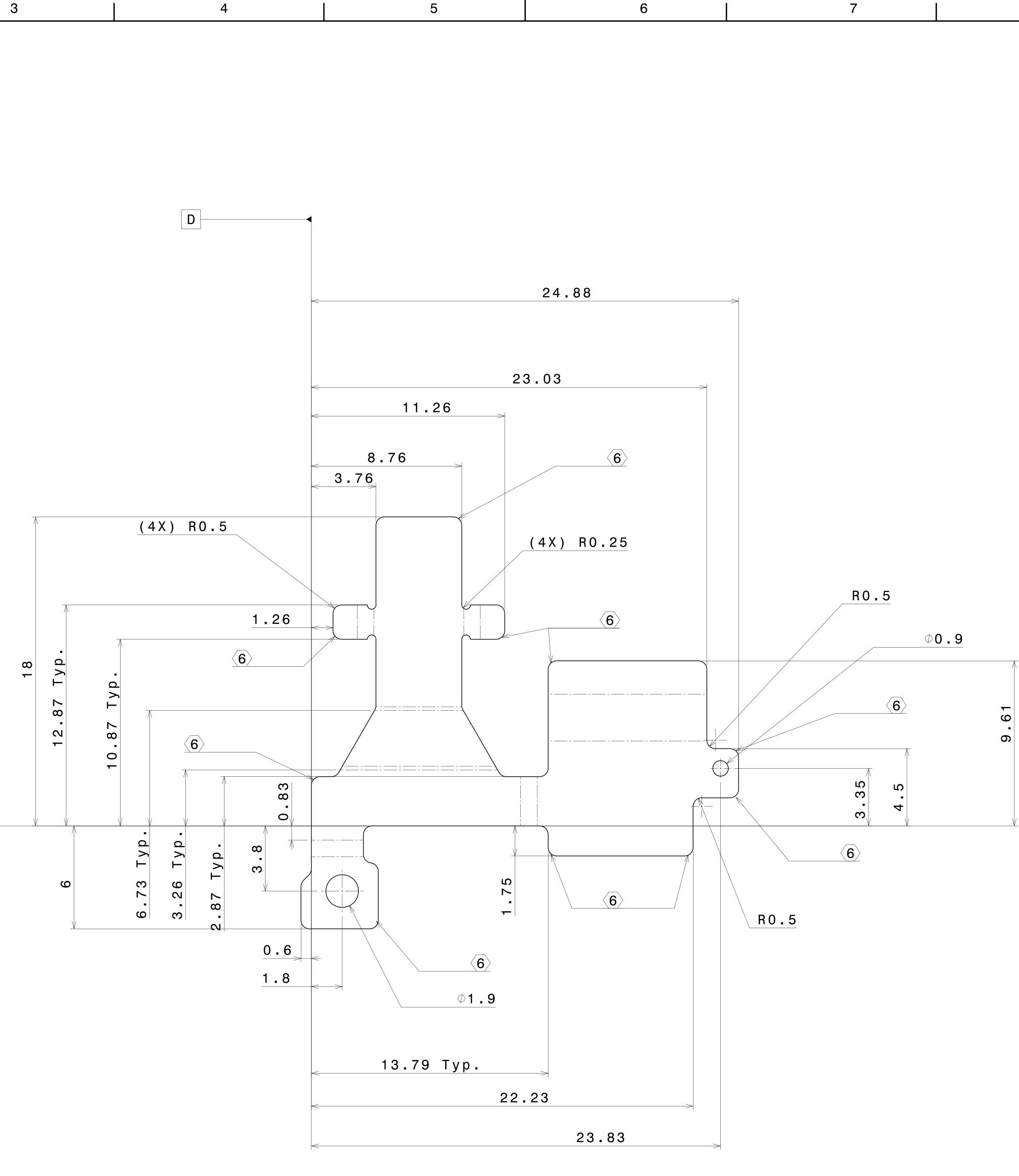
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Must Conform to IBM Part Number 97P3864 - Engineering specification compliance requirements for european union directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment for IBM Material: 07-060, 304 Series Stainless Steel, 1/2 Hard. Apply 3M F-9460 PC Pressure Sensitive Adhesive. Follow manufacturer's instructions. Apply to indicated area, or areas. Leave backing sheet on. This piece to be  $\langle 5 \rangle$  Undercut acceptable in this tab region. Maximum of 6 Radius undercut acceptable in this region. Maximum of  $\left< 8 \right>$  Punch marks for alignment features to be 0.1 mm deep 9 Apply 3M F-9460 PC Pressure Sensitive Adhesive. Follow manufacturer's instructions. Apply to indicated area, or areas. Leave backing sheet on. This piece to be  $\langle 10 \rangle$  No burrs are allowed to protrude from the front or back 11 All exposed edges must meet safe handling requirements Region for tooling carry edge. Separation cut shall not allow a burr to exceed 10% of the material thickness. SHEET 1 OF 2 PART NO. SPEC. 80X2324 01LL422 46G3772 20190508 PREVIOUS PART NO. TITLE CABLE BRACKET - RIGHT

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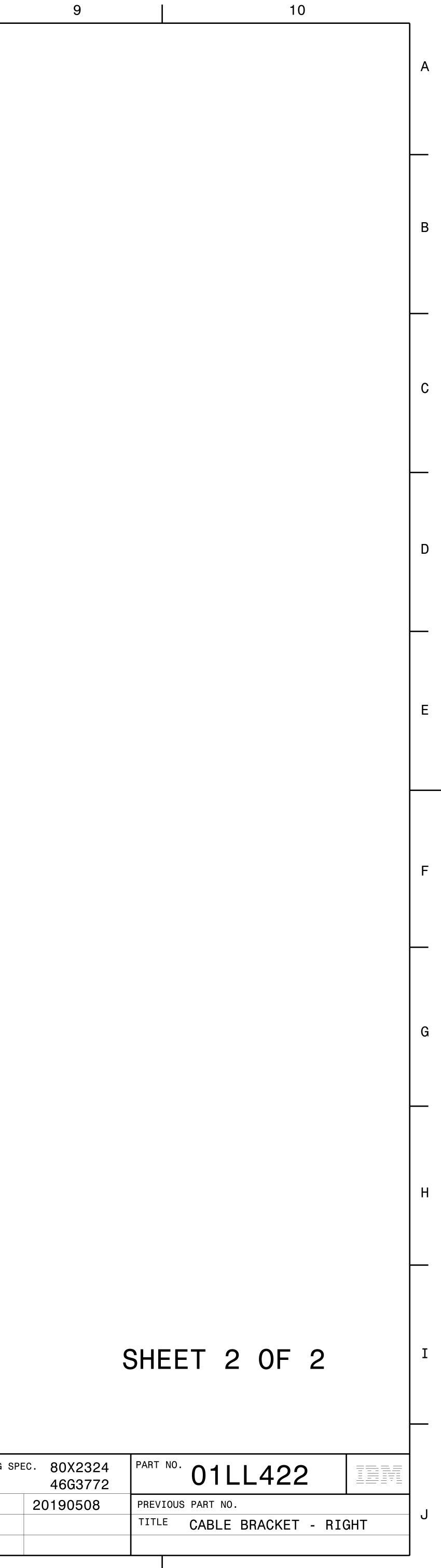




FLAT PATTERN SCALE: 9:1

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							PROJECTION		ANGLES ±	<b>1.0</b> °	APPROVED	
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